



THE PERFECT THERAPY

Hydrotherapy to this day is the only recognized treatment that works as a *natural pain reliever*. In cases of joint problems and people with more severe disabilities, **hydrotherapy** is extremely beneficial for restoring normal functions of the body. Nordic's **DTSTM** (*Dual Therapy System - Back Massage and Turbo Whirlpool Therapy*) is the Perfect Therapy!

People who Hot Tub regularly, **FEEL BETTER**. Regular use of a *hydrotherapy hot tub* stabilizes your metabolism. This type of therapy automatically improves cardiovascular function and the respiratory system. More specifically, hot water flowing over the body's muscle groups removes lactic acids and other contaminates from the muscle tissues, reducing pain.

The *physical benefits are numerous*; Hydrotherapy aids in pain management for arthritis and other rheumatologic conditions. Hot tub therapy is also said to improve blood sugar levels in patients with diabetes, lower blood pressure, and reduce symptoms in patients with multiple sclerosis, fibromyalgia, tendonitis, scoliosis, carpal tunnel syndrome and bursitis. This therapy aids the rehabilitation process in injuries and can even improve respiratory infections.

Stress relieving benefits are equally as important. **Stress reduction** is a proven medical fact with regular use of a hot tub. Although many features of soaking can calm feelings of stress, researchers have found that warm flowing water increases your body's natural production of endorphins, leaving you feeling relaxed and peaceful.

Nordic Star™ Jet Designs!

Our Nordic Star[™] jet designs feature a smooth, rounded shape with a stainless-steel look, branded with our Nordic Swirl Logo.



The Nordic Cascade™ LED Waterfall Jet has an angled design which allows for a beautiful, arcing water flow.



Our Nordic StarTM
Pinpoint Jets are fully
adjustable, allowing
you to change jet flow
direction for customized
water therapy.



Our Nordic Star™ 3" Dual Rotational Jet is interchangeable with our Nordic Star™ 3" Directional Jet for customization of your water therapy.



The Nordic Star™ Directional Whirlpool Jet allows you to vary the direction of the whirlpool feature.





Our Nordic Star™ 5" Dual Rotational Jet is designed for superb rotational water massage and features sleek contemporary styling.

The Nordic StarTM 5" Dual Directional Jet is an LED lighted jet when the Northern Lights PackageTM is ordered on your hot tub.

THE **STAR** OF THE HOT TUB INDUSTRY

Simple...Nordic Hot Tubs are simple to use and operate. Not a lot of bells and whistles, simply great quality.

- Therapeutic...Nordic Hot Tubs have DTSTM (Dual Therapy Systems) with direct pressure massage and whirlpool therapy in EVERY tub for the ultimate hot water experience.
- Affordable...Nordic Hot Tubs are offered in 5 series so you can find the perfect hot tub at the right price making us your Perfectly affordable Luxury!
- Reliable...Nordic Hot Tubs have an industry leading warranty. We use top quality components and we stand behind every Nordic Hot Tub.

INDUSTRY LEADING WARRANTIES

LIFETIME SHELL LIMITED WARRANTY

We warrant against the loss of water through the shell caused by defect in materials and workmanship for the lifetime of the original purchaser or as long as the original purchaser owns the hot tub.

THREE YEAR COMPONENT LIMITED WARRANTY

We warrant the electrical components, pumps, air valves, slice valves, and hot tub components against malfunction, leaking or defects in materials or workmanship for a period of three years from the original date of purchase.

FIVE YEAR HEATER LIMITED WARRANTY

We warrant the heating element of the hot tub to be free of defects in materials and workmanship for a period of five years from the original date of purchase.

THREE YEAR NO LEAK LIMITED WARRANTY

We warrant the hot tub to not leak for a period of three years from the original date of purchase.

TEN YEAR PERMA-WOOD CABINET LIMITED WARRANTY

We warrant the PermaWood cabinet material to be free from defects in material and workmanship for a period of ten years from the original date of purchase.

ONE YEAR CEDAR CABINET LIMITED WARRANTY

We warrant the natural cedar cabinet (when applicable) – to be free from defects in materials and workmanship for a period of one year from the original date of purchase.



We're all about Affordable Luxury

- ...in our **Dual Therapy SystemsTM** (DTS) a combination of high volume whirlpool and targeted direct pressure jets to give you the ultimate in hot water therapy.
- ...in our **Nordic Wrap** an eco-friendly, 2.5" thick blanket of insulation to provide a durable weather resistant barrier in addition to our standard 2lb density foam.
- ...with our **Northern Lights Package** (NLP) which includes the LED back lit Nordic Cascade Waterfall, LED Sconce Lighting, LED Nordic Star Jetting, LED Cup Coasters and a LED footwell/sidewall light. (optional upgrade on All-In-110V and Modern Series, except Bella)
- ...with our **Mood Lighting Package** (MLP) which includes LED Sconce Lighting and LED footwell/sidewall light. (optional upgrade on all Classic Series, select All-In-110V, and Bella)



ALL-IN-110V SERIES

This value series is designed to be an easy "Plug N Play" hot tub while providing our exclusive *DTSTM (Dual Therapy SystemTM), the combination of high volume whirlpool flow and targeted direct pressure jets giving you the ultimate in hot water therapy. The All-In-110V Series hot tubs have installed standard features usually found in top of the line models, such as: adjustable stainless steel jets, LED lighting, ozone, GFCI cord and our *Nordic Wrap insulation.

CLASSIC SERIES

This series is what started the Nordic Passion! Classic round hot tubs provide our exclusive *DTS™ whirlpool therapy with comfortable barrier free seating. These models will fit most any need from size to depth and accommodate those wanting a simple hot water therapy solution at the best value. Adjustable stainless steel jetting and an LED light are standard in this series. Most models are convertible for 110V or 220V electrical hook ups and *MLP™ Mood Lighting Package is an option in this series.

MODERN SERIES

This series contains different shapes and sizes to fulfill anyone's needs. With stylish and comfortable models, this series offers an array of seating capacity, depth, unique layout and all are convertible for 110V or 220V electrical hook ups. Whirlpool flow, *DTSTM, adjustable stainless steel jetting and an LED light are standard in this series. *NLPTM Northern Light Package is an option in the Modern Series except the Bella.

SPORT EDITION

This series is for those that want more jet pressure in their hydrotherapy. These hot tubs are also found in the Modern Series but have increased horsepower to deliver the highest water flow available. Along with more hydrotherapy power, this series comes standard with our *NLPTM Northern Light Package and adjustable stainless steel jetting.

LUXURY SERIES

This series has all the features you want while keeping focus on simplicity and value. The hot tubs in this series have dual pump systems which provide the absolute best hydrotherapy available. Whirlpool flow *DTS™, adjustable stainless steel jetting and *NLP™ Northern Light Package are standard. Truly the top of the line and at a cost far less than the competitors, the Luxury Series value speaks for itself.

SPORT 110

DIMENSIONS

Seating	5 person
Diameter	78.5 in (199 cm)
Depth	35 in (89 cm)
Weight (Dry)	280 lbs (127 kg)
Operating Capacity	280 gal (1060 L)

JETS

Total Jets	15
5" Nordic Star™ Directional Whirlpool	1
3" Nordic Star™ Directional	2
3" Nordic Star™ Dual Rotational	3
2" Nordic Star™ Directional	8
1" Ozone Jet (Ozonator Included)	1

LŒOII MILITI	
Volts	110v (GFCI Cord Included)
Amps	15a
Control Pad	4 button Topside w/LED Display
Insulation:	Foam (Standard) Nordic Wrap (Included)
Heater	1kw
Light N	Footwell LED (Standard) Mood Lighting Package (Optional)
Pump	(1) 1hp Continuous Duty
Bluetooth Ste	reo Not Available
pHin ready (contact dealer fo	(Standard)





Shell: White



Shell: White | Cabinet: Charcoal

CROWN 110

DIMENSIONS

Seating	6 person
Diameter	84 in (213 cm)
Depth	35 in (89 cm)
Weight (Dry)	345 lbs (156 kg)
Operating Capacity	275 gal (1041 L)

JETS

Total Jets	15
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	3
3" Nordic Star™ Directional	4
3" Nordic Star™ Dual Rotational	4
2" Nordic Star™ Directional	2
1" Ozone Jet (Ozonator Included)	1

ECOIPIVIEIVI	
Volts	110v (GFCI Cord Included)
Amps	15a
Control Pad	4 button Topside w/LED Display
Insulation:	Foam (Standard) Nordic Wrap (Included)
Heater	1kw
Light N	Footwell LED (Standard) Mood Lighting Package (Optional)
Pump	(1) 1hp Continuous Duty
Bluetooth Ste	reo Not Available
pHin ready (contact dealer fo	(Standard)





Shell: Glacier White



Shell: Glacier White | Cabinet: Mahogany

WARRIOR XL 110

DIMENSIONS

Seating	6 person
Diameter	84 in (213 cm)
Depth	38.5 in (98 cm)
Weight (Dry)	375 lbs (170 kg)
Operating Capacity	330 gal (1249 L)

JETS

Total Jets	13
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	3
3" Nordic Star™ Directional	4
3" Nordic Star™ Dual Rotational	4
1" Ozone Jet (Ozonator Included)	1

ECOIFIVIEIVI	
Volts	110v (GFCI Cord Included)
Amps	15a
Control Pad	4 button Topside w/LED Display
Insulation:	Foam (Standard)
	Nordic Wrap (Included)
Heater	1kw
Light	Footwell LED (Standard)
N	Mood Lighting Package (Optional)
Pump	(1) 1hp Continuous Duty
Bluetooth Ste	reo Not Available
pHin ready (contact dealer fo	(Standard)





Shell: Glacier White



Shell: Glacier White | Cabinet: Charcoal

D'AMOUR 110

DIMENSIONS

Seating	2 person
Length	84 in (213 cm)
Width	72 in (183 cm)
Depth	34 in (86 cm)
Weight (Dry)	352 lbs (160 kg)
Operating Capacity	205 gal (776 L)

JETS

Total Jets	14
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	2
3" Nordic Star™ Dual Rotational	6
2" Nordic Star™ Directional	4
1" Ozone Jet (Ozonator Included)	1

110v (GFCI Cord Included)
riov (di ci cora incladea)
15a
tton Topside w/LED Display
Foam (Standard) Nordic Wrap (Included)
1kw
Side Wall LED (Standard) n Lights Package (Optional)
(1) 1hp Continuous Duty
Not Available
(Standard) or purchase)





Shell: White



Shell: Glacier White | Cabinet: Mahogany

STELLA 110

DIMENSIONS

Seating	3 person
Length	84 in (213 cm)
Width	62 in (157 cm)
Depth	34 in (86 cm)
Weight (Dry)	416 lbs (189 kg)
Operating Capacity	240 gal (908 L)

JETS

Total Jets	13
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	1
3" Nordic Star™ Directional	2
3" Nordic Star™ Dual Rotational	6
2" Nordic Star™ Directional	2
1" Ozone Jet (Ozonator Included)	1

Volts	110v (GFCI Cord Included)
Amps	15a
Control Pad	4 button Topside w/LED Display
Insulation:	Foam (Standard) Nordic Wrap (Included)
Heater	1kw
Light N	Side Wall LED (Standard) orthern Lights Package (Optional)
Pump	(1) 1hp Continuous Duty
Bluetooth Ste	ereo Not Available
pHin ready	(Standard)





Shell: French Vanilla



Shell: French Venilla | Cabinet: Teak

RETREAT 110

DIMENSIONS

Seating	5 person
Length	80 in (203 cm)
Width	70 in (178 cm)
Depth	34 in (86 cm)
Weight (Dry)	395 lbs (179 kg)
Operating Capacity	250 gal (946 L)

JETS

Total Jets	13
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	2
3" Nordic Star™ Directional	3
3" Nordic Star™ Dual Rotational	6
1" Ozone Jet (Ozonator Included)	1

Volts	110v (GFCI Cord Included)
Amps	15a
Control Pad	4 button Topside w/LED Display
Insulation:	Foam (Standard) Nordic Wrap (Included)
Heater	1kw
Light N	Footwell LED (Standard) orthern Lights Package (Optional)
Pump	(1) 1hp Continuous Duty
Bluetooth Ste	reo Not Available
pHin ready (contact dealer fo	(Standard)





Shell: Serenity Blue



Shell: French Vanilla | Cabinet: Mahogany

IMPULSE

DIMENSIONS

Seating	5 person
Diameter	78.5 in (199 cm)
Depth	31 in (79 cm)
Weight (Dry)	270 lbs (122 kg)
Operating Capacity	266 gal (1007 L)

JETS

Total Jets	14
5" Nordic Star™ Directional Whirlpool	1
3" Nordic Star™ Directional	2
3" Nordic Star™ Dual Rotational	2
2" Nordic Star TM Directional	8
1" Ozone Ready Jet (Ozonator Optional)	1

Volts	110v / 220v (GFCI Cord Optional
Amps	15a / 40a
Control Pad	4 button Topside w/LED Display
Insulation:	Foam (Standard Nordic Wrap (Optional
Heater	1kw on 110v / 4kw on 220v
Light	Footwell LED (Standard Mood Lighting Package (Optional
Pump	(1) 1hp Continuous Duty
Bluetooth Ste	reo Optional Upgrade
pHin ready (contact dealer fo	(Standard r monitor purchase)





Shell: White



Shell: White | Cabinet: Charcoal

IMPULSE DP

DIMENSIONS

Seating	5 person
Diameter	78.5 in (199 cm)
Depth	35 in (89 cm)
Weight (Dry)	280 lbs (127 kg)
Operating Capacity	280 gal (1060 L)

JETS

Total Jets	15
5" Nordic Star™ Directional Whirlpool	1
3" Nordic Star™ Directional	2
3" Nordic Star™ Dual Rotational	3
2" Nordic Star TM Directional	8
1" Ozone Ready Jet (Ozonator Optional)	1

Volts	110v / 220v (GFCI Cord Optional
Amps	15a / 40a
Control Pad	4 button Topside w/LED Display
Insulation:	Foam (Standard Nordic Wrap (Optional
Heater	1kw on 110v / 4kw on 220v
Light	Footwell LED (Standard Mood Lighting Package (Optional
Pump	(1) 1hp Continuous Duty
Bluetooth Ste	reo Optional Upgrade
pHin ready (contact dealer fo	(Standard r monitor purchase)



Shell: Glacier White



Shell: Glacier White | Cabinet: Charcoal

CROWN II

DIMENSIONS

Seating	5 person
Diameter	78.5 in (199 cm)
Depth	35 in (89 cm)
Weight (Dry)	335 lbs (152 kg)
Operating Capacity	280 gal (1060 L)

JETS

Total Jets	
5" Nordic Star™ Directional Whirlpool	1
3" Nordic Star™ Directional	16
3" Nordic Star™ Dual Rotational	3
1" Ozone Ready Jet (Ozonator Optional)	1

Volts	110v / 220v (GFCI Cord Optiona
Amps	20a / 40
Control Pad	4 button Topside w/LED Displa
Insulation:	Foam (Standard Nordic Wrap (Optiona
Heater	1kw on 110v / 4kw on 220
Light N	Footwell LED (Standard 100d Lighting Package (Optiona
Pump	(1) 1.5hp Continuous Dut
Bluetooth Ste	reo Optional Upgrad
pHin ready	(Standard



Shell: Starlight Blue



Shell: Starlight Blue | Cabinet: Charcoal

CROWN

DIMENSIONS

Seating	6 person
Diameter	84 in (213 cm)
Depth	35 in (89 cm)
Weight (Dry)	345 lbs (156 kg)
Operating Capacity	275 gal (1041 L)

JETS

Total Jets	22
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	3
3" Nordic Star™ Directional	3
3" Nordic Star™ Dual Rotational	4
2" Nordic Star™ Directional	10
1" Ozone Ready Jet (Ozonator Optional)	1

Volts	110v / 220v (GFCI Cord Optional)
Amps	20a / 40a
Control Pad	4 button Topside w/LED Display
Insulation:	Foam (Standard) Nordic Wrap (Optional)
Heater	1kw on 110V / 4kw on 220V
Light	Footwell LED (Standard) Mood Lighting Package (Optional)
Pump	(1) 1.5hp Continuous Duty
Bluetooth Ste	ereo Optional Upgrade
pHin ready (contact dealer fo	(Standard) or monitor purchase)



Shell: Glacier White



Shell: Glacier White | Cabinet: Mahogany

WARRIOR XL

DIMENSIONS

Seating	6 person
Diameter	84 in (213 cm)
Depth	38.5 in (89 cm)
Weight (Dry)	375 lbs (170 kg)
Operating Capacity	330 gal (1249 L)

JETS

Total Jets	21
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	3
3" Nordic Star™ Dual Rotational	4
2" Nordic Star™ Directional	12
1" Ozone Ready Jet (Ozonator Optional)	1

EQUIPMEN	
Volts	110v / 220v (GFCI Cord Optional
Amps	20a / 40a
Control Pad	4 button Topside w/LED Display
Insulation:	Foam (Standard Nordic Wrap (Optional
Heater	1kw on 110v / 4kw on 220v
Light	Footwell LED (Standard Mood Lighting Package (Optional
Pump	(1) 1.5hp Continuous Duty
Bluetooth Ste	reo Optional Upgrade
pHin ready (contact dealer fo	(Standard) r monitor purchase)



Shell: Glacier White



Shell: Glacier White | Cabinet: Cedar

CROWN XL

DIMENSIONS

Seating	6 person
Diameter	84 in (213 cm)
Depth	38.5 in (89 cm)
Weight (Dry)	400 lbs (181 kg)
Operating Capacity	330 gal (1249 L)

JETS

Total Jets	30
5" Nordic Star™ Directional Whirlpool	2
5" Nordic Star™ Dual Rotational	3
3" Nordic Star™ Directional	3
3" Nordic Star™ Dual Rotational	4
2" Nordic Star™ Directional	17
1" Ozone Ready Jet (Ozonator Optional)	1

Volts	220v
Amps	40a
Control Pad	4 button Topside w/LED Display
Insulation:	Foam (Standard) Nordic Wrap (Optional)
Heater	4kw
Light N	Footwell LED (Standard) 100d Lighting Package (Optional)
Pump	(1) 3hp Continuous Duty
Bluetooth Ste	reo Optional Upgrade
pHin ready (contact dealer for	(Standard)



Shell: Silver



Shell: Silver | Cabinet: Mahogany

BELLA MS

DIMENSIONS

Seating	2 person
Length	83 in (211 cm)
Width	34 in (86 cm)
Depth	38.5 in (98 cm)
Weight (Dry)	268 lbs (122 kg)
Operating Capacity	135 gal (511 L)

JETS

Total Jets	15
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	2
2" Chrome Fixed Cluster	10
1" Ozone Ready Jet (Ozonator Optional)	2

Volts	110v / 220v (GFCI Cord Optional
Amps	15a / 40a
Control Pad	4 button Topside w/LED Display
Insulation:	Foam (Standard Nordic Wrap (Optional
Heater	1kw on 110v / 4kw on 220v
Light	Side Wall LED (Standard Mood Lighting Package (Optional
Pump	(1) 1hp Continuous Duty
Bluetooth Ste	ereo Optional Upgrade
pHin ready (contact dealer for	(Standard or monitor purchase)



Shell: White



Shell: Starlight Blue | Cabinet: Charcoal

D'AMOUR MS

DIMENSIONS

Seating	2 person
Length	84 in (213 cm)
Width	72 in (183 cm)
Depth	34 in (86 cm)
Weight (Dry)	352 lbs (160 kg)
Operating Capacity	205 gal (776 L)

JETS

Total Jets	26
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	2
3" Nordic Star™ Dual Rotational	6
2" Nordic Star™ Directional	16
1" Ozone Ready Jet (Ozonator Optional)	1

Volts	110v / 220v
Amps	20a / 40a
Control Pad 4 b	utton Topside w/LED Display
Insulation:	Foam (Standard) Nordic Wrap (Optional)
Heater	1kw on 110v / 4kw on 220v
Light Northe	Side Wall LED (Standard) ern Lights Package (Optional)
Pump	(1) 1.5hp Continuous Duty
Bluetooth Stereo	Optional Upgrade
pHin ready	(Standard)



Shell: French Vanilla



Shell: Glacier White | Cabinet: Mahogany

STELLA MS

DIMENSIONS

Seating	3 person
Length	84 in (213 cm)
Width	62 in (157 cm)
Depth	34 in (86 cm)
Weight (Dry)	416 lbs (189 kg)
Operating Capacity	240 gal (908 L)

JETS

Total Jets	21
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	1
3" Nordic Star™ Directional	4
3" Nordic Star™ Dual Rotational	6
2" Nordic Star™ Directional	8
1" Ozone Ready Jet (Ozonator Optional)	1

Volts	110v / 220v
Amps	20a / 40a
Control Pad 4	button Topside w/LED Display
Insulation:	Foam (Standard) Nordic Wrap (Optional)
Heater	1kw on 110v / 4kw on 220v
Light Nort	Side Wall LED (Standard) hern Lights Package (Optional)
Pump	(1) 1hp Continuous Duty
Bluetooth Stered	Optional Upgrade
pHin ready (contact dealer for mo	(Standard)



Shell: White



Shell: Silver | Cabinet: Black

RETREAT MS

DIMENSIONS

Seating	5 person
Length	80 in (203 cm)
Width	70 in (178 cm)
Depth	34 in (86 cm)
Weight (Dry)	395 lbs (179 kg)
Operating Capacity	250 gal (946 L)

JETS

Total Jets	28
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	1
3" Nordic Star™ Directional	4
3" Nordic Star™ Dual Rotational	6
2" Nordic Star™ Directional	15
1" Ozone Ready Jet (Ozonator Optional)	1

Volts	110v / 220v
Amps	20a / 40a
Control Pad	4 button Topside w/LED Display
Insulation:	Foam (Standard) Nordic Wrap (Optional)
Heater	1kw on 110v / 4kw on 220v
Light No	Side Wall LED (Standard) orthern Lights Package (Optional)
Pump	(1) 1.5hp Continuous Duty
Bluetooth Ste	reo Optional Upgrade
pHin ready (contact dealer for	(Standard)



Shell: Glacier White



Shell: French Vanilla | Cabinet: Mahogany

ESCAPE MS

DIMENSIONS

Seating	6 person
Length	82 in (208 cm)
Width	80 in (203 cm)
Depth	35 in (89 cm)
Weight (Dry)	450 lbs (204 kg)
Operating Capacity	300 gal (1136 L)

JETS

Total Jets	22
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	5
3" Nordic Star™ Directional	1
3" Nordic Star™ Dual Rotational	5
2" Nordic Star™ Directional	9
1" Ozone Ready Jet (Ozonator Optional)	1

Volts	110v / 220v
Amps	20a / 40a
Control Pad	4 button Topside w/LED Display
Insulation:	Foam (Standard) Nordic Wrap (Optional)
Heater	1kw on 110v / 4kw on 220v
Light No.	Footwell LED (Standard) rthern Lights Package (Optional)
Pump	(1) 1.5hp Continuous Duty
Bluetooth Stere	eo Optional Upgrade
pHin ready (contact dealer for r	(Standard) monitor purchase)



Shell: Serenity Blue



Shell: Glacier White | Cabinet: Teak

JUBILEE MS

DIMENSIONS

Seating	6 person
Length	84 in (213 cm)
Width	84 in (213 cm)
Depth	35 in (89 cm)
Weight (Dry)	470 lbs (213 kg)
Operating Capacity	325 gal (1230 L)

JETS

Total Jets	30
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	2
3" Nordic Star™ Directional	6
3" Nordic Star™ Dual Rotational	5
2" Nordic Star™ Directional	15
1" Ozone Ready Jet (Ozonator Optional)	1

Volts	110v / 220v (GFCI Cord Optional)
Amps	20a / 40a
Control Pad	4 button Topside w/LED Display
Insulation:	Foam (Standard) Nordic Wrap (Optional)
Heater	1kw on 110v / 4kw on 220v
Light N	Side Wall LED (Standard) orthern Lights Package (Optional)
Pump	(1) 1.5hp Continuous Duty
Bluetooth Ste	ereo Optional Upgrade
pHin ready (contact dealer fo	(Standard) or monitor purchase)



Shell: French Vanilla



Shell: Greystone | Cabinet: Charcoal

ENCORE MS

DIMENSIONS

Seating	6 person
Length	84 in (213 cm)
Width	84 in (213 cm)
Depth	35 in (89 cm)
Weight (Dry)	475 lbs (215 kg)
Operating Capacity	330 gal (1249 L)

JETS

Total Jets	32
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	2
3" Nordic Star™ Directional	6
3" Nordic Star™ Dual Rotational	5
2" Nordic Star™ Directional	17
1" Ozone Ready Jet (Ozonator Optional)	1

Volts	110v / 220v (GFCI Cord Optional
Amps	20a / 40a
Control Pad	4 button Topside w/LED Display
Insulation:	Foam (Standard Nordic Wrap (Optional)
Heater	1kw on 110v / 4kw on 220v
Light	Side Wall LED (Standard orthern Lights Package (Optional
Pump	(1) 1.5hp Continuous Duty
Bluetooth Ste	ereo Optional Upgrade
pHin ready (contact dealer fo	(Standard) or monitor purchase)



Shell: White



Shell: Silver | Cabinet: Charcoal

D'AMOUR SE

DIMENSIONS

Seating	2 person
Length	84 in (213 cm)
Width	72 in (183 cm)
Depth	34 in (86 cm)
Weight (Dry)	352 lbs (160 kg)
Operating Capacity	205 gal (776 L)

JETS

Total Jets	26
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	2
3" Nordic Star™ Dual Rotational	6
2" Nordic Star™ Directional	16
1" Ozone Ready Jet (Ozonator Optional)	1

WATERFALL

Nordic Cascade™

Volts	220v
Amps	40a
Control Pad	4 button Topside w/LED Display
Insulation:	Foam (Standard) Nordic Wrap (Optional)
Heater	4kw
Light N	orthern Lights Package (Standard)
Pump	(1) 3hp Continuous Duty
Bluetooth Ste	ereo Optional Upgrade
pHin ready	(Standard)



Shell: Glacier White



Shell: Greystone | Cabinet: Charcoal

STELLA SE

DIMENSIONS

Seating	3 person
Length	84 in (213 cm)
Width	62 in (157 cm)
Depth	34 in (86 cm)
Weight (Dry)	416 lbs (189 kg)
Operating Capacity	240 gal (908 L)

JETS

Total Jets	23
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	1
3" Nordic Star™ Directional	6
3" Nordic Star™ Dual Rotational	6
2" Nordic Star™ Directional	8
1" Ozone Ready Jet (Ozonator Optional)	1

WATERFALL

Nordic Cascade™

Amps 40 Control Pad 4 button Topside w/LED Displa Insulation: Foam (Standard Nordic Wrap (Optiona Heater 4kt Light Northern Lights Package (Standard Pump (1) 3hp Continuous Dut Bluetooth Stereo Optional Upgrad		
Control Pad 4 button Topside w/LED Displa Insulation: Foam (Standard Nordic Wrap (Optiona Heater 4kt Light Northern Lights Package (Standard Pump (1) 3hp Continuous Dut Bluetooth Stereo Optional Upgrad pHin ready (Standard	Volts	220v
Insulation: Foam (Standard Nordic Wrap (Optional Heater 4kx Light Northern Lights Package (Standard Pump (1) 3hp Continuous Dut Bluetooth Stereo Optional Upgrad pHin ready (Standard Standard S	Amps	40a
Nordic Wrap (Optional Heater 4kv Light Northern Lights Package (Standard Pump (1) 3hp Continuous Dut Bluetooth Stereo Optional Upgrad pHin ready (Standard	Control Pad	4 button Topside w/LED Display
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pHin ready (Standard	Pump	(1) 3hp Continuous Duty
	Bluetooth Ste	ereo Optional Upgrade
(contact dealer for monitor purchase)		(Standard) or monitor purchase)



Shell: French Vanilla



Shell: Silver | Cabinet: Black

RETREAT SE

DIMENSIONS

Seating	5 person
Length	80 in (203 cm)
Width	70 in (178 cm)
Depth	34 in (86 cm)
Weight (Dry)	395 lbs (179 kg)
Operating Capacity	250 gal (946 L)

JETS

Total Jets	29
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	1
3" Nordic Star™ Directional	4
3" Nordic Star™ Dual Rotational	6
2" Nordic Star™ Directional	15
1" Ozone Ready Jet (Ozonator Optional)	1

WATERFALL

Nordic Cascade™

Volts	220v
Amps	40a
Control Pad	4 button Topside w/LED Display
Insulation:	Foam (Standard) Nordic Wrap (Optional)
Heater	4kw
Light No	orthern Lights Package (Standard)
Pump	(1) 3hp Continuous Duty
Bluetooth Ste	ereo Optional Upgrade
pHin ready	(Standard)



Shell: Silver



Shell: French Vanilla | Cabinet: Mahogany

ESCAPE SE

DIMENSIONS

Seating	6 person
Length	82 in (208 cm)
Width	80 in (203 cm)
Depth	35 in (89 cm)
Weight (Dry)	475 lbs (215 kg)
Operating Capacity	300 gal (1136 L)

JETS

Total Jets	30
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	5
3" Nordic Star™ Directional	8
3" Nordic Star™ Dual Rotational	6
2" Nordic Star™ Directional	9
1" Ozone Ready Jet (Ozonator Optional)	1

WATERFALL

Nordic Cascade™

220v
40a
Topside w/LED Display
Foam (Standard) Nordic Wrap (Optional)
4kw
nts Package (Standard)
) 3hp Continuous Duty
Optional Upgrade
(Standard)



Shell: White



Shell: Glacier White | Cabinet: Teak

JUBILEE SE

DIMENSIONS

Seating	6 person
Length	84 in (213 cm)
Width	84 in (213 cm)
Depth	35 in (89 cm)
Weight (Dry)	500 lbs (227 kg)
Operating Capacity	325 gal (1230 L)

JETS

Total Jets	38
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	2
3" Nordic Star™ Directional	6
3" Nordic Star™ Dual Rotational	7
2" Nordic Star™ Directional	21
1" Ozone Ready Jet (Ozonator Optional)	1

WATERFALL

Nordic Cascade™

Volts	220v
Amps	40a
Control Pad	4 button Topside w/LED Display
Insulation:	Foam (Standard) Nordic Wrap (Optional)
Heater	4kw
Light N	orthern Lights Package (Standard)
Pump	(1) 3hp Continuous Duty
Bluetooth Ste	ereo Optional Upgrade
pHin ready (contact dealer fo	(Standard) or monitor purchase)



Shell: Glacier White



Shell: White | Cabinet: Mahogany

ENCORE SE

DIMENSIONS

Castina	/
Seating	6 person
Length	84 in (213 cm)
Width	84 in (213 cm)
Depth	35 in (89 cm)
Weight (Dry)	520 lbs (236 kg)
Operating Capacity	330 gal (1249 L)

JETS

Total Jets	40
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	2
3" Nordic Star™ Directional	8
3" Nordic Star™ Dual Rotational	5
2" Nordic Star™ Directional	23
1" Ozone Ready Jet (Ozonator Optional)	1

WATERFALL

Nordic Cascade™

Volts	220v
Amps	40a
Control Pad	4 button Topside w/LED Display
Insulation:	Foam (Standard) Nordic Wrap (Optional)
Heater	4kw
Light No	orthern Lights Package (Standard)
Pump	(1) 3hp Continuous Duty
Bluetooth Ste	reo Optional Upgrade
pHin ready (contact dealer for	(Standard)



Shell: White



Shell: Silver | Cabinet: Charcoal

ESCAPE LS

DIMENSIONS

Seating	6 person
Length	82 in (208 cm)
Width	80 in (203 cm)
Depth	35 in (89 cm)
Weight (Dry)	540 lbs (245 kg)
Operating Capacity	300 gal (1136 L)

JETS

Total Jets	45
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	5
3" Nordic Star™ Directional	11
3" Nordic Star™ Dual Rotational	6
2" Nordic Star™ Directional	21
1" Ozone Ready Jet (Ozonator Optional)	1

WATERFALL

Nordic Cascade™

	•
Volts	220v
Amps	50a
Control Pad	6 button Topside w/LED Display
Insulation:	Foam (Standard) Nordic Wrap (Optional)
Heater	4kw
Light N	orthern Lights Package (Standard)
Pump	(1) 2hp & (1) 3hp Continuous Duty
Bluetooth Ste	ereo Optional Upgrade
pHin ready (contact dealer fo	(Standard) or monitor purchase)



Shell: White



Shell: Serenity Blue | Cabinet: Black

LUXURY SERIES

JUBILEE LS

DIMENSIONS

Seating	6 person
Length	84 in (213 cm)
Width	84 in (213 cm)
Depth	35 in (89 cm)
Weight (Dry)	565 lbs (257 kg)
Operating Capacity	325 gal (1155 L)

JETS

Total Jets	46
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	2
3" Nordic Star™ Directional	9
3" Nordic Star™ Dual Rotational	8
2" Nordic Star™ Directional	25
1" Ozone Ready Jet (Ozonator Optional)	1

WATERFALL

Nordic Cascade™

EQUIPIVIEN	l
Volts	220v
Amps	50a
Control Pad	6 button Topside w/LED Display
Insulation:	Foam (Standard) Nordic Wrap (Optional)
Heater	4kw
Light N	orthern Lights Package (Standard)
Pump	(1) 2hp & (1) 3hp Continuous Duty
Bluetooth Ste	ereo Optional Upgrade
pHin ready (contact dealer fo	(Standard) or monitor purchase)



Shell: Silver



Shell: White | Cabinet: Mahagany

ENCORE LS

DIMENSIONS

Seating	6 person
Length	84 in (213 cm)
Width	84 in (213 cm)
Depth	35 in (89 cm)
Weight (Dry)	585 lbs (266 kg)
Operating Capacity	330 gal (1249 L)

JETS

Total Jets	53
5" Nordic Star™ Directional Whirlpool	1
5" Nordic Star™ Dual Rotational	2
3" Nordic Star™ Directional	11
3" Nordic Star™ Dual Rotational	7
2" Nordic Star™ Directional	31
1" Ozone Ready Jet (Ozonator Optional)	1

WATERFALL

Nordic Cascade™

Volts	220v
Amps	50a
Control Pad	6 button Topside w/LED Display
Insulation:	Foam (Standard) Nordic Wrap (Optional)
Heater	4kw
Light N	orthern Lights Package (Standard)
Pump	(1) 2hp & (1) 3hp Continuous Duty
Bluetooth Ste	ereo Optional Upgrade
pHin ready (contact dealer for	(Standard) or monitor purchase)



Shell: Starlight



Shell: Serenity Blue | Cabinet: Charcoal

RENDEZVOUS LS

DIMENSIONS

Seating	8 person
Length	96 in (244 cm)
Width	84 in (213 cm)
Depth	36 in (91 cm)
Weight (Dry)	625 lbs (283 kg)
Operating Capacity	373 gal (1412 L)

JETS

Total Jets	49
5" Nordic Star™ Directional Whirlpool	2
5" Nordic Star™ Dual Rotational	3
3" Nordic Star™ Directional	11
3" Nordic Star™ Dual Rotational	6
2" Nordic Star™ Directional	25
1" Ozone Ready Jet (Ozonator Optional)	2

WATERFALL

Nordic Cascade™

•
220v
50a
6 button Topside w/LED Display
Foam (Standard) Nordic Wrap (Optional)
4kw
orthern Lights Package (Standard)
(1) 2hp & (1) 3hp Continuous Duty
ereo Optional Upgrade
(Standard) or monitor purchase)



Shell: French Venilla



Shell: French Vanilla | Cabinet: Mahogany

ACCESSORIES & ENHANCEMENTS







STAINLESS STEEL BANDING

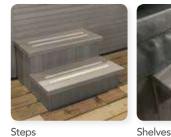
This enhancement is a tribute to the original hot tub with a modern twist. "Easy to adjust" locking mechanism gives quick access to equipment. The use of high quality 201 stainless steel provides everlasting beauty and is a great addition to any cabinet choice.





Nordic Pure™ Ozone









Sound System

MOOD LIGHTING PACKAGE (MLP)

Optional upgrade on select All-In-110V Series, all Classic Series (CS) and Bella.









Nordic Star™ LED



NORTHERN LIGHT PACKAGE (NLP)

Standard on Sport Edition (SE) and Luxury Series (LS) tub models. Optional upgrade on select All-In-110V Series and all Modern Series (MS), except Bella.

*NORDIC WRAP™

An Eco-friendly, 21/2" thick blanket that provides a durable, weather-resistant barrier in addition to, our standard 2 lb. density foam.



pHin Ready

pHin is a water monitor system that reads pH and Sanitation levels along with water temperature. Levels are reported through an app available on most smart devices. (Monitor is available from your local dealer)

SHELLS & CABINETS

PERMASHELL™ COLORS French Vanilla Glacier White Greystone Sandstone Serenity Blue* Silver* Starlight Black* Starlight Blue White PERMAWOOD™ CABINET COLORS SQUARE Natural Cedar (upgrade) Black Teakwood Charcoal Mahogany

*Black, Silver or Serenity Blue not available in Bella MS model. Color samples are for reference only. Actual product color may vary slightly. Nordic Products Inc. reserves the right to change any specifications without notice.

ROUND

The state of						No. of Lot			1	1			
ORD	-			ALL-IN-11	OV SERIES	5				CLASSI	IC SERIES		
SPECS		SPORT	CROWN	WARRIOR XL	D'AMOUR	STELLA	RETREAT	IMPULSE	IMPULSE DP	CROWN II	CROWN	WARRIOR XL	CROWN XL
	eating	5	6	6	2	3	5	5	5	5	6	6	6
Length (ir	nches)	Sec.	1	S. A. Salar	84	84	80	不是	\$4.75°	(CEO)			1
Width (ir	nches)	12/2	1000	5073	72	62	70	1	10.70			45400	
Diameter (ir	nches)	78.5	84	84		- D- 790A		78.5	78.5	78.5	84	84	84
Depth (ir	nches)	35	35	38.5	34	34	34	31	35	35	35	38.5	38.5
Dry Weigh	it (lbs)	280	345	375	352	416	395	270	280	335	345	375	400
Operating Capacity	y (gal)	280	275	330	205	240	250	266	280	280	275	330	330
JETS													
N .	al Jets	15	15	13	14	13	13	14	15	21	22	21	30
5" Nordic Star™ Directional Whi		1	1	1	1	1	1	1	1	1	1	1	2
5" Nordic Star™ Dual Rota		A CP	3	3	2	1	2	1			3	3	3
3" Nordic Star™ Direc		2	4	4	6	2	3	2	2	16	3	111111	3
3" Nordic Star™ Dual Rota		3	4	4		6	6	2	3	3	4	4	4
2" Nordic Star™ Direc		8	2	36.00	4	2	15/19	8	8	SAIFE	10	12	17
2" Chrome Fixed C			135	14117		State Park		0.30	25/2017	AND SECTION		4/4	
1" Ozor		1	1	1	1	1	1	1	1	1	1	1	1
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INSULATION													
Standard 2 lb		Χ	Х	Х	Х	Х	Х	Х	Χ	Х	Х	Х	Χ
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OZONE OPTION	r. II. d	V	V	V	. V	V	. V	ODT	OPT	OPT	OPT	OPT	ODT
Nordic Clean™ Ins		X	X	Х	Х	Х	Х	OPT	OPT	OPT	OPT	OPT	OPT
Nordic Pure™ Ins	talled	18,7640	X		23/2			OPT	OPT	OPT	OPT	OPT	OPT
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2 hp Continuous				100		-34					2 //		15 16/6
3 hp Continuous	Duty		140	11.5		N.				V/S			Х
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34	12	02	70	00	04	04	12	02	70	00	04	04	00	04	04	04
38.5	34	34	34	35	35	35	34	34	34	35	35	35	35	35	35	36
268	352	416	395	450	470	475	352	416	395	475	500	520	540	565	585	625
135	205	240	250	300	325	330	205	240	250	300	325	330	300	325	330	373
15	26	21	28	22	30	32	26	23	28	30	38	40	45	46	53	49
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